



2 Hi Skin Pass/Temper Mill for Sale

Mfr: Bliss

Age: 1964, upgraded 1986 with long stroke hydraulic roll force cylinders

Size: 32" x 66"

Products: Carbon Steel, 60,000# coils, 18"-60" width, .014"-.168" thick

Drives: 500HP Uncoiler, 400HP Main Drive, 200KW Recoiler

Roll Neck Bearings: Timken Roller

Mill still installed in Ohio USA.

Contact Dev Lemster for more information.

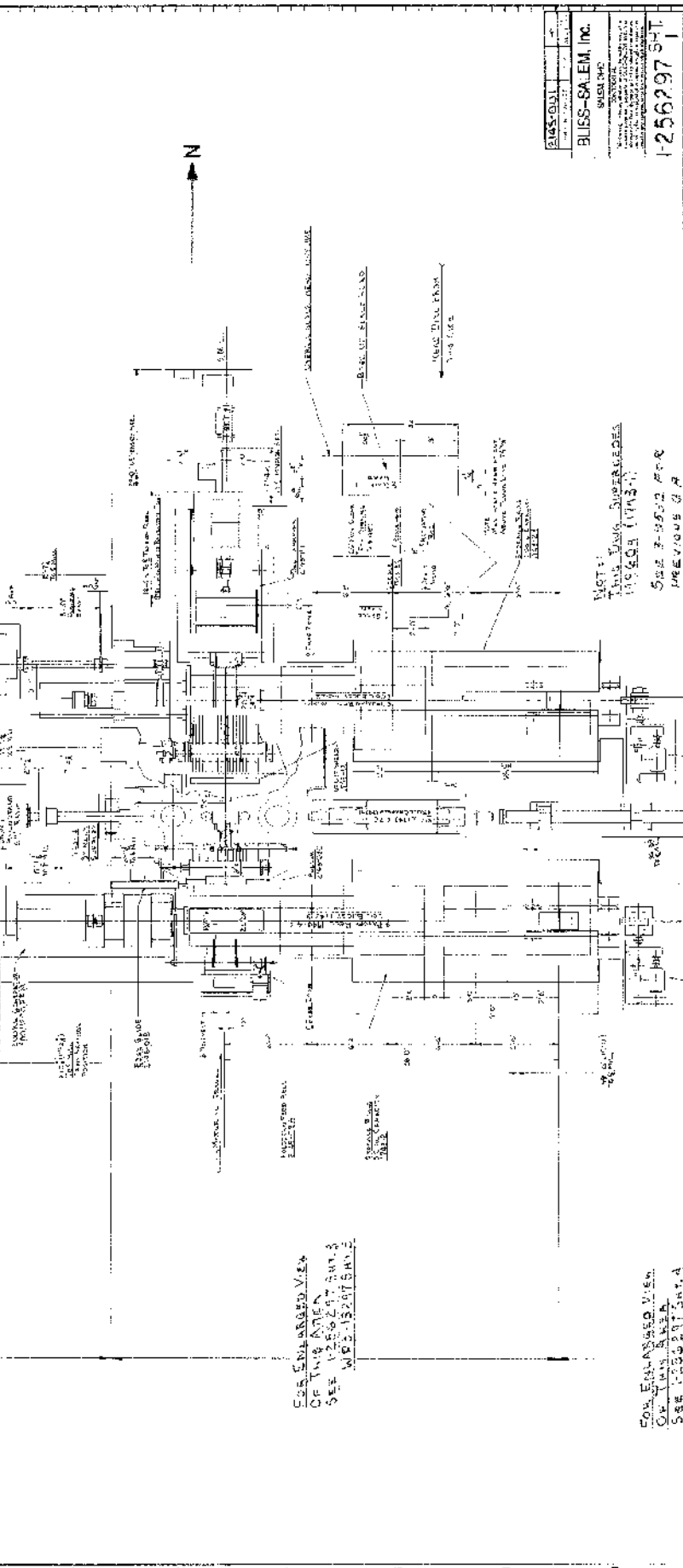


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REFERENCE DRAWINGS
 TITLE: P. 135
 DRAWN BY: J. H. ...
 CHECKED BY: ...
 APPROVED BY: ...
 DATE: 5.15.56

ENGINEERING UNIT APPROXIMATELY 1.5 INCH DIA.
 3-13297
 DATE 5.15.56

LINKS:
 MATERIAL: GALVANIZED AND GALVANNEED STEEL
 COIL WT. = 20 LBS. 12 FT.
 COIL DIA. = 12 INCH 48 INCH
 STRAP THICKNESS = 0.111 INCH
 STRAP WIDTH = 1.5 INCH
 COIL WEIGHT = 60.000 LBS.
 MILL SPEED = 900.0 RPM
 MAX. REDUCTION = 12.0% CM. 140 INCH MATERIAL



BLISS-SALEM, INC.
 SHEET NO. 1
 1-256297-1
 WHEELING PITTSBURGH STEEL CORPORATION
 WHEELING, W. VA.
 DATE: 5.15.56
 3-13297
 SHEET NO. 1

FOR ENLARGED VIEW OF THIS AREA SEE P. 135 DRAWING 2
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 NOTE: THIS DRAWING IS A REPRODUCTION OF A DRAWING WHICH WAS PREPARED BY THE COMPANY IN 1952 AND IS NOT TO BE USED FOR CONSTRUCTION PURPOSES WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED.